



**NOTE:**  
 F-STOP contacts shown as not active  
 INTERLOCK contacts shown as door open

**REAR PANEL CONNECTOR**  
 ALL SIGNALS ARE 24V

PRIVAT/ VK\_SPI20W\_FL.SCH

Title <b>SCHALTPLAN SPI G4 20 - 100 W LASER</b>		
Size A4	Number <b>VERKABELUNG</b>	Revision 2.2.18 KHW
Date: 19-Feb-2018	Sheet of 1	
File: C:\Program Files\Design Explorer 99 SE\Private\khw.ddb		

**RELAYS**  
 SIEMENS  
 3RH2131-BB40 and  
 3RT2916-1DG00