



**Mandatory:**  
 2 safety relays  
 with forcibly guided  
 contacts  
 EATON TYP:  
 DILA-31(24VDC)  
 Nr.: 276379  
 ( alternate relay:  
 SIEMENS  
 3RH2131-1BB40  
 and 3RT2916-1DG00 )

**IMPORTANT NOTE:**  
 GND (-24V) main power supply must be  
 interconnected with GND (-24V) aux.iliary power supply!

|   |                                     |                         |
|---|-------------------------------------|-------------------------|
| Title<br><b>PULSED LASER CONSTRUCTION GUIDE</b>               |                                     |                         |
| Size<br>A4  | Number<br><b>FLSCU16 / FLHPS16E</b> | Revision<br>8.11.17 KHW |
| Date:<br>22-Feb-2018  | Sheet of                            |                         |
| File:<br>C:\Program Files\Design Explorer 99 SE\FIN...MAL.ddb |                                     |                         |